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A review on analytical methods for determination of oral anti-diabetic drugs like biguanides, gliptins and gliflozins in bulk and in pharmaceutical dosage forms

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ABSTRACT

The aim of this review to focus on a comprehensive update of different analytical methods for determination of oral anti-diabetic drugs for the treatment of type 2 diabetes mellitus (T2DM), such as biguanides, dipeptidyl peptidase 4 inhibitors (gliptins), and sodium/glucose co-transporter 2 inhibitors (gliflozins) in their bulk materials and in pharmaceutical dosage forms. The review entails about analytical procedures like RP-HPLC, HPLC-UV, TLC/HPTLC and spectrophotometric (UV/VIS) methods taken from the literature over the past ten years (2007-2017). This review provides detailed information of estimation and separation conditions for biguanides, gliptins and gliflozins in alone or in combination with or without presence of their impurities and their degradation products.

Keywords: Biguanides; Gliptins; Gliflozins; HPLC; TLC/HPTLC and Spectrophotometric (UV/VS) method

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INTRODUCTION

Type 2 diabetes mellitus (T2DM) is a worldwide problem affecting approximately 8% of the adult population, with predictions of more than 400 million cases by 2030 [1]. The prevalence of T2DM implies an urgent need for new treatments and preventative strategies. The disease results from progressive β cell dysfunction in the presence of chronic insulin resistance, leading to a progressive decline in plasma glucose homeostasis, increased glucagon secretion, gluconeogenesis, and renal glucose reabsorption and reduced incretin response. Treatments recommended by the American Diabetes Association (ADA) and the European Association for the Study of Diabetes (EASD) include drugs affecting all of the above processes ^[2]. In most patients, lifestyle changes and (MET) from biguanides metformin are recommended diagnosis after unless contraindications are present. If the therapeutic goal is not achieved after approximately three months, one of four oral treatment options can be considered in combination with MET: sulfonylureas (SUs), peroxisome proliferatoractivated receptor gamma (PPARy) agonists (glitazones), dipeptidyl peptidase 4 (DPP4) inhibitors (gliptins) or sodium/glucose cotransporter 2 (SGLT2) inhibitors (gliflozins). In patients with contraindications for MET, the initial drug one of these four types of drugs will be the initial treatment option. The choice of the treatment is always based on a particular patient and drug properties, with the goal of improving glycemic control and minimizing side effects ^[2].

The present review examines analytical methods used for the determination of biguanides, gliptins and glifozins, the second choice drug options for oral treatment, excluding Sulfonylurea and glitazones.

Biguanides: Biguanides (mainly Metformin) are widely prescribed antihyperglycemic agents that suppress hepatic glucose production, increase peripheral glucose uptake, and moderately reduce LDL cholesterol and triglyceride levels. Glucose control with the aid of biguanides appears to decrease the risk of diabetes-related complications, and is not associated with weight gain. The most effect of biguanides is common adverse gastrointestinal distress, including diarrhoea. cramps, nausea, vomiting, and increased flatulence. Long-term use of biguanides has been associated with decreased absorption of vitamin B12^[3]. Metformin is usually prescribed as a single treatment (monotherpay), but it can also be combined with other medication in a single tablet for example, metformin pioglitazone +

(Competact), metformin + vildagliptin (Eucreas), metformin + sitagliptin (Janumet), metformin + dapagliflozin (Xigduo XR). It's also sometimes prescribed in combination with insulin for people with type 1 diabetes ^[4].

Gliptins: Gliptins represent a novel class of agents that improve beta cell health and suppress glucagon, resulting in improved post-prandial and hyperglycemia. Thev function fasting hv augmenting the incretin system (GLP-1 and GIP) preventing their metabolism by dipeptidyl peptidase-4 (DPP-4). Not only are they efficacious but also safe (weight neutral) and do not cause significant hypoglycemia, making it a unique class of drugs. The main drugs from this group are sitagliptin, vildagliptin, saxagliptin, linagliptin, and alogliptin^[5, 6]

Gliflozins: Gliflozins are the newest class of approved oral antidiabetic agents that specifically inhibit sodium-glucose co-transporter 2 function in the kidney, thus preventing renal glucose reabsorption and increasing glycosuria in diabetic individuals while reducing hyperglycemia with a minimal risk of hypoglycemia. They reduce glycated hemoglobin and exert favorable effects beyond glucose control with consistent body weight, blood pressure, and serum uric acid reductions. The main drugs from this group are dapagliflozin, canagliflozin, empagliflozin and ipragliflozin [7-10].

Analytical methods for determination of oral antidiabetics: Pharmaceutical analysis has become one of the most important stages in the therapeutic process. Drug analysis includes analytical investigations of bulk drug materials, the intermediate products, drug formulations, impurities and degradation products. Analytical techniques play a significant role in understanding the chemical stability of the drug, in evaluating the toxicity of some impurities and in assessing the content of drug in formulations. Also, they are fundamental tools in pharmacokinetic studies where the analysis of a drug and its metabolites in biological fluids must be performed. Polypharmacy, which has become an integral part of therapy for many diabetic patients, further supports the importance of drug analysis. To support polypharmacy, methods suitable for two or more components are needed for quality control of such combined formulations as well as for assays in biological samples. This review presents analytical procedures such as HPLC, TLC/HPTLC spectrophotometric (UV/VIS) and methods elaborated for the listed drugs. It is based on a review of the literature from the past ten years (2007-2017).

Priyanka and Saurabh, World J Pharm Sci 2018; 6(1): 29-39 Table 1: HPLC methods for the analysis of biguanides, gliptins and gliflozins in bulk materials and formulations

Sr. No.	Drug	Sample	Description	Detection mode	Ref. No.
1	Metformin	Bulk substance	Column : Inertsil-Extend C18 (250 × 4.6mm, packed with 5 μ m) Mobile phase : 1- Octane sulfonic acid : Acetonitrile (80 : 20) Flow rate: 1.0 ml/min Linearity : 1 - 250 µg/ml with $r^2 = 0.999$	PDA 232 nm	11
2	Metformin	Tablet dosage form	Column : Kromasil -ODS C18 Mobile phase: Methanol : orthophosphoric acid (50:50) Flow rate: 1.0 ml/min	UV 270 nm	12
3	Metformin	Microspheres and Tablet dosage form	Column : Phenomenex C_{18} ODS (5 μ) 250 × 4.60 mm Mobile phase : Acetonitrile : phosphate buffer (65:35) pH adjusted to 5.75 with o- phosphoric acid Flow rate: 1.0 ml/min Linearity : 0 – 25 μ g/ml with r ² = 0.999	UV 233 nm	13
4	Sitagliptin	Bulk substance and Tablet dosage form	Column : Eclipse XDB C18 column (150.00 mm × 4.60 mm, 5 μ) Mobile phase : 0.01M Phosphate buffer : methanol (50:50) pH adjusted to 2.5 with orthophosphoric acid Flow rate : 0.7 ml/min Linearity : 5 – 30 µg/ml with r ² = 0.999 LOD : 0.60 µg/ml LOQ : 1.9 µg/ml	PDA at 267 nm	14
5	Vildagliptin	Bulk substance	Column : Shield C18 column (3.5 μ m, 4.6×150mm) Mobile phase : 50mM ammonium bicarbonate (pH 7.8) : acetonitrile Flow rate : 1.0 ml/min Linearity : 10 – 120 µg/ml with r ² = 0.997	UV at 210 nm	15
6	Saxagliptin	Tablet dosage form	Column : Kromasil C18 column (150 mm × 4.6 mm i.d., 5 µm) Mobile phase : phosphate buffer (pH 4.5) : methanol (65:35) Flow rate : 1.0 ml/min Linearity : 1 – 10 µg/ml with r^2 = 0.9899 LOD : 0.10 µg/ml LOQ : 0.28 µg/ml	UV at 230 nm	16
7	Linagliptin	Tablet dosage	Column : Symmetry C18	UV at 241 nm	17

form Mobile phase Methanol : water (83:17) Flow rate : 1.0 ml/min Linearity : $5-30\,\mu\text{g/ml}$ with r^2 = 0.999LOD: 0.025 µg/ml **LOQ** : 0.08 µg/ml Column : Angilent Zobax SB-Alogliptin Bulk substance UV at 278 nm 18 and CN column $(250 \times 4.6 \text{ mm})$; Tablet 5 µm) dosage form Mobile Water phase: acetonitrile : trifluoroacetic acid (1900:100:1)Flow rate : 1 ml/min **Linearity :** 5 - 1000 ng/ml with $r^2 = 0.9991$ LOD: 8.32 ng/ml LOQ: 24.96 ng/ml Column : Hypersil BDS, C18 UV at 240 nm Canagliflozin Bulk substance 19 and (100 x 4.6 mm, 5 µm) column Tablet Mobile phase: 0.1% ortho dosage phosphoric buffer : acetonitrile form (53:47) Flow rate : 1.1 ml/min Linearity : 75 – 450 $\mu g/ml$ with $r^2 = 0.9999$ **LOD :** 0.23 µg/ml LOQ: 24.96 µg/ml 10 Bulk substance PDA at 245 nm 20, Dapagliflozin Column : BDS Column 21 (250×4.5mm, 5µ) Mobile phase: Acetonitrile : orthophosphoric acid (55:45) Flow rate : 1.0 ml/min

Linearity : $25 - 150 \mu g/ml$

Mobile phase: 0.01 M acetate buffer : methanol (30:70) Flow rate : 2.0 ml/min

Linearity : $2 - 150 \ \mu g/ml$ with

PDA at 260 nm

column

22

with $r^2 = 0.999$ **LOD :** $0.6 \,\mu g/ml$ LOQ: 1.8 µg/ml Column : Intersil

(150x40mm, 5 µm)

 $r^2 = 0.999$ **LOD**: 0.7 μ g/ml **LOQ**: 1.91 µg/ml

8

9

11

Empagliflozin

Bulk substance

Priyanka and Saurabh, World J Pharm Sci 2018; 6(1): 29-39 Table 2: HPLC methods for the analysis of biguanides, gliptins and gliflozins in combined formulations and mixtures

Sr.	Drug	Sample	Description	Detection	Ref.
No.		I I	r r	mode	No.
1	Metformin + Pioglitazone	Tablet dosage form	Column : Eclipse XDB plus C18 Column (4.6 × 150 mm, 5µm) Mobile phase : Methanol : Tetrahydrofuran (70:30) Flow rate : 1.0 ml/min Retention time : 1.02 and 2.51 Linearity : 10 – 50 µg/ml with $r^2 =$ 0.998 and 10 – 50 µg/ml with $r^2 =$ 0.999 LOD : 0.019 µg/ml and 0.010 µg/ml LOQ : 0.059 µg/ml and 0.030 µg/ml	UV at 230 nm	23
2	Sitagliptin +	Bulk substance	Column : C18 column (Phenomenex,	UV at 252 nm	24
	Metformin	and Tablet dosage form	250 x 4.6 mm, 5 μ m) Mobile phase : Phosphate buffer : pH : 4.3 acetonitrile (55:45) Flow rate : 1.0 ml/min Retention time : 2.34 and 3.20 Linearity : 4 - 20 μ g/ml with r ² = 0.997 and 10 - 50 μ g/ml with r ² = 0.998 LOD : 1.24 μ g/ml and 2.64 μ g/ml LOO : 3.76 μ g/ml and 8.0 μ g/ml		
3	Vildagliptin +	Bulk substance	Column : Zodiac C18 Column (250	UV at 200 nm	25
	Metformin	and Tablet dosage form	mm X 4.6 mm; 5µm) Mobile phase : Phosphate buffer : methanol (73.5 :26.5) Flow rate : 1.0 ml/min Retention time : 4.243 and 2.490 Linearity : 7.5 – 17.5 µg/ml with $r^2 =$ 0.998 and 75 – 175 µg/ml with $r^2 =$ 0.9988 LOD : 0.38 µg/ml and 0.09 µg/ml LOQ : 1.15 µg/ml and 0.28 µg/ml		
4	Saxagliptin +	Bulk substance	Column : Enable C18 G (250×4.6)	UV at 220 nm	26
	Mettormin	and Tablet dosage form	Mobile phase : 0.05 M KH2PO4 buffer (pH 4.5) : Methanol : Acetonitrile (60 : 20 : 20) Flow rate : 0.6 ml/min Retention time : 6.92 and 4.38 Linearity : 7.5 – 17.5 µg/ml with $r^2 =$ 0.998 and 75 – 175 µg/ml with $r^2 =$ 0.9988 LOD : 0.029 µg/ml and 0.112 µg/ml LOQ : 0.096 µg/ml and 0.373 µg/ml		
5	Alogliptin + Metformin	Bulk substance and Tablet dosage form	Column : X Bridge C18 column (4.6×150mm), 5 μ Mobile phase : Buffer : Methanol : ACN (20:60:20) Flow rate : 1.0 ml/min Retention time : 3.907 and 2.365 Linearity : 1.5 – 2.5 µg/ml with r ² = 0.999 and 60 – 100 µg/ml with r ² = 0.999	UV at 290 nm	27

		1119	unna ana Saar			
6	Canagliflozin +	Bulk	substance	Column : Kromosil C18 (250×4.6	UV at 248 nm	28
	Metformin	and		mm, 5 μm)		
		Tablet	dosage	Mobile phase : phosphate buffer :		
		form		Acetonitrile (65 : 35)		
				Flow rate : 1.0 ml/min		
				Retention time: 3.57 and 2.43		
				Linearity : $5 - 30 \mu g/ml$ with $r^2 =$		
				0.9999 and 50 – 300 μ g/ml with r ² =		
				0.999		
				LOD : 0.361 μ g/ml and 0.300 μ g/ml		
				LOQ : $1.094 \mu g/ml$ and $0.910 \mu g/ml$		
7	Dapagliflozin +	Tablet	dosage	Column : BDS column (250×4.6 mm,	PDA at 240	29
	Metformin	form		5µ)	nm	
				Mobile phase : Phosphate buffer :		
				methanol: acetonitrile (50:30:20) Flow		
				rate: 1.0 ml/min		
				Retention time: 3.647 and 2.475		
				Linearity : $0.5 - 3 \mu g/ml$ with $r^2 =$		
				0.997 and 85 – 510 μ g/ml with r ² =		
				0.997		
				LOD : $0.0365 \mu g/ml$ and $0.0247 \mu g/ml$		
				LOQ : 0.0365 µg/ml and 0.0247		
				µg/ml		
8	Empagliflozin +	Bulk	substance	Column : C18 column (150×4.6 mm,	UV at 255 nm	30
	Metformin	and		5µ)		
		Tablet	dosage	Mobile phase : Phosphate buffer :		
		form		methanol (60:40)		
				Flow rate : 1.0 ml/min		
				Retention time: 4.210 and 2.463		
				Linearity : $3 - 7 \mu g/ml$ with $r^2 = 0.995$		
				and $60 - 140 \mu g/ml$ with $r^2 = 0.994$		

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Table 3: TLC/HPTLC methods fo	r the analysis of biguanides	, gliptins and gli	iflozins in bulk ma	iterials and
formulations				

Sr.	Drug	Sample	Description	Detection	Ref.
No.				wave length	No.
				(nm)	
1	Metformin	Bulk substance	Stationary phase : Silica gel 60 F ₂₅₄	238	31
		and	Mobile phase : Ammonium sulphate		
		Tablet dosage	(0.5%) :2-propanol: methanol		
		form	(8.0:1.6:1.6)		
			Linearity : $200 - 1000$ ng/ml with r ²		
			= 0.9991		
			LOD : 95 ng/ml		
			LOQ : 200 ng/ml		
2	Sitagliptin	Bulk substance	Stationary phase : Silica gel	265	32
		and	aluminium plate 60 F ₂₅₄		
		Tablet dosage	Mobile phase : Toluene : methanol		
		form	(8:2)		
			Linearity : 2000 – 12000 ng/band		
			LOD : 193.13 ng/band		
			LOQ: 579.18 ng/band		
3	Vildagliptin	Bulk substance	Stationary phase : Silica gel	217	33
		and	aluminium plate 60 F ₂₅₄		
		Tablet dosage	Mobile phase : Ethyl acetate :		
		form	methanol (8.5:1.5)		
			Linearity: 200-1000 ng/band		
			LOD: 61 ng/band		
			LOQ: 102 ng/band		

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4	Saxagliptin	Bulk su	ubstance	Stationary phase : Silica gel	222	34
		and		aluminium plate 60 F_{254}		
		Tablet	dosage	Mobile phase : Methanol :		
		form		Chloroform (6:4)		
				Linearity: 400-1200 ng/band		
				LOD: 7.96 ng/band		
				LOQ: 26.54 ng/band		
5	Linagliptin	Tablet	dosage	Stationary phase : Silica gel	232	35
		form		aluminium plate 60 F ₂₅₄		
		and		Mobile phase : Methanol : toluene		
		in bi	iological	(7:3)		
		sample		Linearity: 50-300 ng/band		
6	Alogliptin	Bulk su	ubstance	Stationary phase : Silica gel	277	36
		and		aluminium plate 60 F ₂₅₄		
		Tablet	dosage	Mobile phase : Acetonitrile : 1%		
		form		ammonium acetate in methanol		
				(4.5:5.5)		
				Linearity: 100 – 5000 ng/band with		
				$r^2 = 0.999$		
				LOD: 2.356 ng/band		
				LOQ : 7.14 ng/band		
7	Canagliflozin	Bulk su	ubstance	Stationary phase : Silica gel	290	37
		and		aluminium plate 60 F ₂₅₄		
		Tablet	dosage	Mobile phase : Toluene : ethyl acetate		
		form		: methanol (2:2:1)		
				Linearity : $10 - 500$ ng/spot with $r^2 =$		
				0.9988		
				LOD : 0.39 ng/spot		
				LOQ : 1.19 ng/spot		

Table 4: TLC/HPTLC methods for the analysis of biguanides, gliptins and gliflozins in combined formulations and mixtures

Sr.	Drug		Sample		Description	Detect	ion	Ref.
No.						wave	length	No.
						(nm)		
1	Metformin	+	Bulk	substance	Stationary phase : Silica gel 60 F ₂₅₄	236		38
	Repaglinide		and		Mobile phase : Methanol :			
			Tablet	dosage	ammonium sulphate (0.25%)			
			form		(2.5:7.5)			
					Linearity : 500 – 2500 ng/band with			
					$r^2 = 0.9999$ and $100 - 500$ ng/band			
					with $r^2 = 0.995$			
					LOD: 98 ng/band and 17 ng/band			
					LOQ: 296 ng/band and 51 ng/band			
2	Sitagliptin	+	Bulk	substance	Stationary phase : Silica gel 60 F ₂₅₄	217		39
	Simvastatin		and		Mobile phase : Chloroform :			
			Tablet	dosage	methanol (8:2)			
			form		Linearity : 2000 – 7000 ng/spot with			
					$r^2 = 0.9983$ and $250 - 750$ ng/spot			
					with $r^2 = 0.9974$			
					LOD : 150 ng/spot and 50 ng/spot			
					LOQ: 2000 ng/spot and 660 ng/spot			
3	Vildagliptin	+	Bulk	substance	Stationary phase : Silica gel 60 F ₂₅₄	214		40
	Metformin		and		Mobile phase : Ammonium acetate			
			Tablet	dosage	in methanol (1%) : toluene $(10:0.5)$			
			form		Linearity : 500 – 2000 ng/spot with			
					$r^2 = 0.991$ and $1000 - 5000$ ng/spot			
					with $r^2 = 0.999$			
					LOD : 34.60 ng/spot and 17.22			

			/ / / /		
			ng/spot LOQ : 104.85 ng/spot and 52.20 ng/spot		
4	Linagliptin +	Tablet dosage	Stationary phase : Silica gel 60 F ₂₅₄	259	41
	Metformin	form	Mobile phase : Acetone : methanol :		
			toluene : formic acid (4:3:2:1)		
			Linearity : $20 - 100$ ng/spot with r ²		
			= 0.9993 and $400 - 2000$ ng/spot		
			with $r^2 = 0.9991$		
			LOD: 10 ng/spot and 20 ng/spot		
			LOQ: 20 ng/spot and 100 ng/spot		
5	Alogliptin +	Bulk substance	Stationary phase : Silica gel 60 F ₂₅₄	253	42
	Metformin	and	Mobile phase : Acetonitrile :		
		Tablet dosage	Ammonium acetate in methanol (1%)		
		form	(4.5:5.5)		
			Linearity : 100 – 2500 ng/spot and		
			100 – 2500 ng/spot		

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Table 5: Spectophotometri	c (UV/VIS) m	nethods for	the analysis	of biguanides,	gliptins and	gliflozins in
bulk materials and formula	tions					

DUIK	mater lais and torn	luiations				
Sr. No.	Drug	Sample		Description	Detection wave length (nm)	Ref. No.
1	Metformin	Tablet form	dosage	Solvent : 0.01N sodium hydroxide Linearity : $8 - 13 \ \mu g/ml$ with $r^2 = 0.9999$ LOD : 1.0 $\mu g/ml$ LOQ : 3.0 $\mu g/ml$	233	43
2	Sitagliptin	Bulk su and Tablet form	bstance dosage	Solvent : Methanol Linearity : 20 - 60 µg/ml with $r^2 = 0.991$ LOD : 6.03 µg/ml LOQ : 18.28 µg/ml	267	44
3	Vildagliptin	Tablet form	dosage	Solvent : Water Linearity : $12 - 200$ ppm with $r^2 = 0.999$	266	45
4	Saxagliptin	Bulk su and Tablet form	bstance dosage	Solvent : Methanol Linearity : $5 - 40 \ \mu g/ml$ with $r^2 = 0.999$ LOD : $0.0607 \ \mu g/ml$ LOQ : $0.1821 \ \mu g/ml$	208	46
5	Linagliptin	Tablet form	dosage	Solvent : Methanol Linearity : $5 - 40 \ \mu g/ml$ with $r^2 = 0.9985$ LOD : 0.3649 $\mu g/ml$ LOQ : 1.1059 $\mu g/ml$	228	47
6	Alogliptin	Bulk su and Tablet form	bstance dosage	Solvent : Water + Bromate – bromide solution Linearity : $1 - 10 \ \mu g/ml$ with $r^2 = 0.9994$ LOD : $0.115 \ \mu g/ml$ LOQ : $0.348 \ \mu g/ml$	505	48
7	Canagliflozin	Bulk su and Tablet form	bstance dosage	Solvent : Methanol Linearity : $5 - 10 \ \mu g/ml$ with $r^2 = 0.9989$ LOD : 0.084 $\mu g/ml$ LOQ : 0.255 $\mu g/ml$	290	49
8	Dapagliflozin	Bulk sui	bstance	Solvent : Phosphate buffer solution (pH 7.2)	233.65	50

		Tablet	dosage	Linearity : $10 - 35 \ \mu g/ml$ with $r^2 =$		
		form		0.9998		
				LOD : 1.24 µg/ml		
				LOQ : 3.62 µg/ml		
9	Empagliflozin	Bulk	substance	Solvent : Ethanol	247	51
		and		Linearity : $2 - 12 \mu g/ml$ with $r^2 =$		
		Tablet	dosage	0.999		
		form	-	LOD : $0.02 \mu \text{g/ml}$		
				$LOQ: 0.07 \mu g/ml$		

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Table 5: Spectophotometric (UV/VIS)	methods for	the analysis of	f biguanides,	gliptins	and	gliflozins	in
combined formulations and mixtures							

Sr.	Drug Sample		Description	Detection	Ref.
No.				wave length	No.
				(nm)	
1	Metformin +	Tablet dosage	Solvent : Methanol	225 and 237	52
	Pioglitazone	form	Linearity : $2 - 10 \ \mu g/ml$ with $r^2 =$		
			0.9993 and $2 - 20 \ \mu g/ml$ with $r^2 =$		
			0.9996		
2		D 11 1 /	LOD: $0.4 \mu\text{g/ml}$ and $0.9 \mu\text{g/ml}$	267 1226	52
2	Sitagliptin +	Bulk substances	Solvent : Methanol + water	267 and 226	53
	Gliclazide	and	Linearity : $20 - 100 \ \mu \text{g/ml}$ with $r^2 = 0.008 \ \text{cm}^2$		
		l'ablet dosage	0.998 and $7 - 27 \mu g/ml$ with $r^2 = 0.006$		
		Iom	U.990		
			LOD : 0.25 μ g/ml and 0.31 μ g/ml		
3	Vildaglintin +	Tablet dosage	Solvent · Water	218.25 and	54
5	Metformin	form	L inearity • 60 $-$ 100 µg/ml with r^2 $-$	216.25 and 225.50	54
	Wiedomini	Iom	0.998 and $10 = 50 \text{ µg/ml}$ with $r^2 =$	225.50	
			0.996		
			LOD : 0.23 µg/m and 0.31 µg/m		
			LOO : 0.69 µg/ml and 0.93 µg/ml		
4	Linagliptin +	Tablet dosage	Solvent : Distilled water	294.4and	55
	Metformin	form	Linearity : $10 - 40 \ \mu g/ml$ with $r^2 =$	230.4	
			0.999 and 2 - 14 μ g/ml with r ² =		
			0.999		
			LOD : 1.03 µg/ml and 0.34 µg/ml		
			LOQ : 5.18 μg/ml and 1.71 μg/ml		
5	Alogliptin +	Tablet dosage	Solvent : Methanol	225 and 237	56
	Metformin	form	Linearity : $0.05 - 0.25 \ \mu g/ml$ with r^2		
			$= 0.9996$ and $2 - 10 \ \mu g/ml$ with $r^2 =$		
			0.9993		
6	Dapagliflozin +	Synthetic mixture	Solvent : Methanol	225 and 237	57
	Metformin		Linearity : $0.5 - 2.5 \mu$ g/ml with r ² =		
			0.983 and $25 - 125 \ \mu g/ml$ with $r^2 =$		
7	Encore 1'Cl'		U.985	272 1 22 4	50
/	Empagliflozin +	Bulk substance	Solvent : Methanol	272 and 234	58
	Metformin	and Tablet	Linearity: $5 - 25 \ \mu g/ml$ with $r^2 = 0.000 \ cmd \ 2 = 12 \ ms/ml \ ms/ml$		
		form	$12 \mu g/m $ with $r^2 = 12 \mu g/m $ with $r^2 = 12 \mu g/m$		
1	1	101111	U.777		

CONCLUSION

In this literature review, a broad range of analytical methods have been presented for the analysis of oral anti-diabetics in bulk materials and pharmaceutical dosage forms. HPLC with UV detection and UV spectrophotometry were mainly used, due to their accuracy, precision, reliability, repeatability, analysis time and sensitivity. These methods are adequate to analyse the drugs in single component formulation as well as combination preparation. Also, TLC/HPTLC with densitometry detection and VIS spectrophotometry were widely used for typical analysis in pharmaceutical formulation. UV/VIS spectrophotometric methods and TLC/HPTLC methods were frequently

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proposed as an alternative to HPLC due to its simplicity and cost effectiveness. Groups of oral anti-diabetics are still extensively developed, and almost every year a new drug similar to these described drugs appears on the market. The analytical methods in this article were gathered together and compared to facilitate steps in designing, in examining, in manufacturing already discovered drugs as well as upcoming new substances.

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